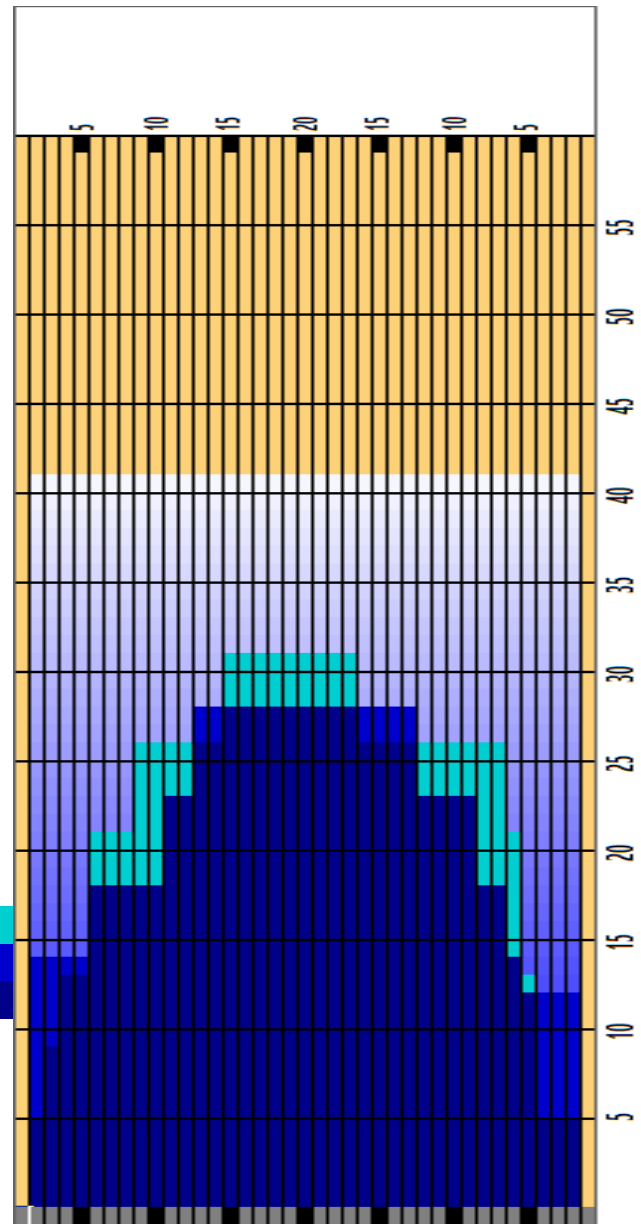


Oil Pattern Distance	41	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	19.19 mL	Reverse Oil Total	10.575 mL	Volume Oil Total	29.765 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	40	14	3	A	148	0.0	5.9	5.9	5920
2	3L	5R	2	40	14	3	A	66	5.9	9.8	3.9	2640
3	4L	5R	2	45	14	3	A	64	9.8	13.7	3.9	2880
4	6L	6R	3	50	18	3	A	87	13.7	21.3	7.6	4350
5	9L	7R	2	50	18	3	A	50	21.3	26.4	5.1	2500
6	15L	17R	2	50	18	3	A	18	26.4	31.5	5.1	900
7	2L	2R	0	50	22	3	A	0	31.5	41.0	9.5	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	18	3	B	0	41.0	28.0	-13.0	0
2	13L	13R	2	45	18	3	B	30	28.0	22.9	-5.1	1350
3	11L	9R	2	45	18	3	B	42	22.9	17.8	-5.1	1890
4	6L	7R	2	45	14	3	B	56	17.8	13.9	-3.9	2520
5	2L	6R	1	45	14	3	B	33	13.9	12.0	-1.9	1485
6	2L	2R	2	45	14	3	B	74	12.0	8.1	-3.9	3330
7	2L	2R	0	45	14	3	B	0	8.1	0.0	-8.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2	1.32	1.04	1.08	1.24	2.32

